



**Product Data Sheet &
General Processing Conditions**

**ESD 302 EM FR
Polycarbonate (PC)
Glass Fiber
Flame Retardant
ESD Protection
Static Dissipative
Easy Molding**



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	15 %	15 %	
Specific Gravity	1.39	1.39	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 - 0.0040 in/in	0.20 - 0.40 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 4812
Tensile Strength	11000 psi	76 MPa	D 638
Tensile Elongation	3.0 - 5.0 %	3.0 - 5.0 %	D 638
Tensile Modulus	0.85 x 10 ⁶ psi	5861 MPa	D 638
Flexural Strength	18000 psi	124 MPa	D 790
Flexural Modulus	0.80 x 10 ⁶ psi	5516 MPa	D 790

ELECTRICAL

Volume Resistivity	< 1E5 ohm.cm	< 1E5 ohm.cm	D 257
Surface Resistivity	< 1E10 ohm/sq	< 1E10 ohm/sq	D 257
Surface Resistance	< 1E9 ohm	< 1E9 ohm	ESD STM11.11
Static Decay MIL-PRF-81705D, 5kV to 50 V, 12% RH	< 2.00 s	< 2.00 s	FTMS101C 4046.1

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	275 °F	135 °C	D 648
Ignition Resistance* Flammability	V-0 @ 1/16 in	V-0 @ 1.5 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	550 - 600 °F	288 - 316 °C
Mold Temperature	180 - 250 °F	82 - 121 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C